

Work Order ID 140371

Wednesday, December 23, 2015 6:48:19 AM

140371

Page 1

Item ID: D350-578-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: AS350/AS355 Bearpaws

Start Date: 12/23/2015 Start Qty: 8.00

8

Cust Item ID:

Required Date: 12/23/2015 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan: *MLJ*Date: **DEC 23 2015** Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr**Revision Nbr**

D350-578

H

DAS

100

Document Control

0.00
9-89***100***

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-578-011 CHG006

DAS
27
9-89

JAN 14 2016

160

Pick Kit

0.00

160

Packaging

Memo

0.00

Packaging

DEC 23 2015

DAS
6
9-89DAS
28
9-89

170

QC4- 100% Inspect kits for completeness

0.00

170

QC

Memo

0.00

Quality Control

DAS
27
9-89

JAN 14 2016

Work Order ID 140371

Wednesday, December 23, 2015 6:48:19 AM

140371

Page 2

Item ID: D350-578-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: AS350/AS355 Bearpaws

Start Date: 12/23/2015 Start Qty: 8.00

8

Cust Item ID:

Required Date: 12/23/2015 Req'd Qty: 8.00

8

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

180

Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPP D350-578-011 Location: 013

0.00

X2 PPD 14049S

X6 fg 013

BAS
27
9-89
JAN 14 2016

8

190

190

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.01

MCJ JAN 14 2016

MCJ JAN 14 2016

Picklist Print

Wednesday, December 23, 2015 6:48:28 AM

Page 1

Work Order ID: 140371

140371

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 12/23/2015

Required Date: 12/23/2015

Start Qty: 8.00

Required Qty: 8.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2432

Manufactured

No

160

Each

17.0000

2

16

**

DAS
6
9-89

DAS
28
9-89

D2432

Bearpaw 19" X 24"

DAS
27
9-89 X8

Location

Loc Qty

Loc Code

ST

16

139729

16

ST470A

1

133973

1

16

D2529

Manufactured

No

160

Each

265.0000

12

96

**

DAS
6
9-89

DAS
28
9-89

D2529

Washer

DAS
27
9-89 X8

Location

Loc Qty

Loc Code

ST008

265

137534

265

Each

1.0000

96

**

96

DEC 23 2015

D3601-1

Manufactured

No

Each

1.0000

96

**

D3601-1

Radius Block

DAS
27
9-89 X8

Location

Loc Qty

Loc Code

ST045

1

139647

1

Each

0.0000

48

**

DAS
6
9-89

DAS
28
9-89

D4011-1

Manufactured

No

Each

0.0000

48

**

D4011-1

Clamp, Short

DAS
27
9-89 X8

140029 v21

140100 X27

DAS
6
9-89
DAS
28
9-89

Picklist Print

Wednesday, December 23, 2015 6:48:28 AM

Page 2

Work Order ID: 140371

140371

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 12/23/2015

Required Date: 12/23/2015

Start Qty: 8.00

Required Qty: 8.00

D4012-1

Manufactured No

Each

25.0000

48

D4012-1

Cushion

**

140153x31

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

5

133458

5

ST545

20

133458

2

138328

18

Each

217.0000

96

**

AN4-16A

Purchased

No

AN4-16A

Bolt

Location

Loc Qty

Loc Code

FG

5

121541

5

over003

150

M133769

150

ST325A

61

M133483

4

M133577

57

ST343

1

M132317

1

DEC 23 2015

DAS
6
9-89

DAS
28
9-89

DAS
27
9-89

DAS
27
9-89

Picklist Print

Wednesday, December 23, 2015 6:48:28 AM

Work Order ID: 140371

Parent Item: D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

140371

D350-578-011

Start Date: 12/23/2015

Required Date: 12/23/2015

Start Qty: 8.00

Required Qty: 8.00

NAS1149D0463J

Purchased

No

160

Each

2,708.000

24

192

NAS1149D0463.I

WASHER

**

DAS

6

9-89

DAS

28

9-89

DEC 23 2015

DAS
27
9-89

Location

Loc Qty

Loc Code

GA

432

M129390

41

M132035

391

ST263

852

M133284

32

M133316

820

192

ST269

1424

M129682

39

M130799

361

M132317

101

M132677

888

M133077

35

Picklist Print

Wednesday, December 23, 2015 6:48:28 AM

Page 4

Work Order ID: 140371

Parent Item: D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

140371

D350-578-011

Start Date: 12/23/2015

Required Date: 12/23/2015

Start Qty: 8.00

Required Qty: 8.00

MS21042L4

Purchased

No

160

Each

3,083.000

12

96

MS21042L4

Locknut

**

DAS
6
9-89

DEC 23 2015

DAS
28
9-89

DAS
27
9-89 X8

Location

Loc Qty

Loc Code

FP001

137

m133363

137

GA

41

m127813

41

ST260a

92

m130799

56

m132262

36

ST303

2680

m133769

2680

ST305

133

m128300

8

m130388

4

m130922

97

m132123

24

96

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit